



## Metrological Assessment of Three German-type Light Falling Weight Deflectometers for Evaluating the Load-bearing Capacity of a Forest Road with a Crushed-stone Surface

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**Abstract:** Rational forest management requires an efficient road infrastructure that provides safe access to forest stands and supports non-productive functions. The technical condition and bearing capacity of forest roads are crucial for timber harvesting logistics and emergency response, as confirmed by numerous studies. With increasing demand for fast and reliable quality assessment methods, lightweight falling weight deflectometers (LWFDs) are an important complement to static plate load tests. However, structural differences between devices highlight the need for objective metrological evaluation. The aim of this study was to analyse the consistency and usefulness of three German LWFDs in assessing the bearing capacity of crushed-stone forest roads. Two diagnostic parameters were evaluated: the dynamic deformation modulus ( $E_{vd}$ ) and the deformation rate index ( $s/v$ ). The results revealed statistically significant differences between the devices, affecting both mean values and measurement variability. The ZFG 3000 GPS (10 and 15 kg) exhibited the highest measurement consistency, whereas the HMP LFG 4 and especially the Terratest 4000 Stream produced more variable  $E_{vd}$  and  $s/v$  values. Parametric and non-parametric analyses confirmed the lack of metrological equivalence between the devices ( $p < 0.001$ ). The findings indicate that interpreting LWFD data requires the use of homogeneous device types and further standardisation of measurement procedures, while combined analysis of  $E_{vd}$  and  $s/v$  can support a comprehensive assessment of forest road bearing capacity.

**Keywords:** forestry engineering, forest road, LWFD, LWD, PFWD, dynamic deformation modulus,  $E_{vd}$ , Kruskal-Wallis test, Tukey's HSD

### 1. Introduction

Rational forest management requires an appropriate road infrastructure (Trzciński 2011, Bitir et al. 2021), which provides access to forest stands, supports the productive potential of forests, and facilitates non-productive functions such as tourism and recreation (Gumus et al. 2008, Santiago & Loomis 2009, Termansen et al. 2013, Keramati et al. 2020). The condition and density of forest roads also affect the effectiveness of forest protection and the capacity to respond to natural disasters (Grajewski 2019, Laschi et al. 2019, Thompson et al. 2021). An optimal road network reduces management costs, shortens timber transport routes, and lowers the environmental impact of transport (Hrůza 2003, Sakai 2017, Keramati et al. 2020). Forest roads are classified as Low Volume Roads (LVR), typically single-lane roads with gravel, crushed stone, or natural surfaces, whose bearing capacity shows high seasonal variability (Coghlan 2000).

In Poland, the main forest administrator is the State Forests-National Forest Holding (SF-NFH), which manages approximately 77% of the country's 9.242 million hectares of forested area (Raport... 2020). The forest road network managed by SF-NFH comprises about 104 thousand kilometres, with an average density of  $14.5 \text{ m} \cdot \text{ha}^{-1}$ , of which 47% are unpaved and less than 4% have bituminous or concrete surfaces (Grajewski 2022a). Road structures are mainly constructed from natural aggregates, increasingly supplemented with recycled materials and geosynthetics. Sections subjected to intensive use are built using bituminous or concrete technologies, while more cost-effective alternatives include prefabricated slabs and surface treatments with asphalt emulsions on aggregate pavements (Grajewski 2022b).

Despite substantial investment, which reached 42.24 billion PLN between 2010 and 2021, modernisation needs remain high, particularly as the technical condition of more than 17% of roads has been assessed as poor (Grajewski 2022a). In this context, the demand for fast, economical, and reliable methods of evaluating geotechnical parameters continues to grow.

The key geotechnical parameters in the design and maintenance of roads are bearing capacity and compaction (Grajewski 2019). In Poland, the standard method for their evaluation remains the static plate load test (PLT). This test is considered the reference method; however, it has numerous limitations, including high time consumption, the need for a heavy counterweight, frequent substantial interference with traffic, and limited mobility of the equipment (Krawczyk et al. 2015, Mackiewicz & Krawczyk 2015, Wyroślak & Ossowski 2016, Grajewski 2019).



Light falling weight deflectometers (LFWd) are increasingly used as practical tools for the rapid assessment of subgrade deformation under dynamic loading. Based on the recorded deflection and settlement rate, the parameters  $s/v$  and  $E_{vd}$  are calculated according to Equation (1):

$$E_{vd} = 1.5 \cdot r \cdot \sigma / s \tag{1}$$

where:

- $E_{vd}$  – dynamic deformation modulus,
- $r$  – plate radius,
- $\sigma$  – mean stress applied under the loading plate,
- $s$  – mean settlement of the loading plate.

The  $s/v$  index is commonly regarded as a measure of compaction quality (Sulewska 2012), and typical acceptance criteria require  $s/v < 3.5$  ms (Zorn 2014).

Compared with the PLT method, LFWd testing offers several advantages: (1) the device is compact and does not require a reaction load; (2) measurement is performed in a very short time; (3) results are available immediately after the test and are automatically recorded, minimising the risk of human error; (4) the procedure can be conducted under almost all field conditions, including narrow or deep excavations where PLT testing is unfeasible; (5) the ability to carry out a large number of measurements facilitates both comprehensive quality control and robust statistical analysis.

Relative to PLT, LFWd devices are fast, highly mobile, do not require a reaction system, and allow for the execution of numerous tests. The method has strong scientific support (e.g., Livneh & Goldberg 2001, Sulewska 2004, 2012, Alshibli et al. 2005, Fleming et al. 2007, Mooney & Miller 2009, Kaakkurivaara et al. 2015) and demonstrates meaningful correlations with FWD, DCP, CBR, and PLT measurements (Steinert et al. 2005, Nazzal et al. 2007, Kongkitkul et al. 2014, Kamal et al. 2018). However, commercially available LFWd devices differ in several design aspects, including sensor type, impact energy, and plate parameters, raising the question of their metrological equivalence (Table 1).

**Table 1.** Basic parameters of selected light falling weight deflectometers (LFWds)

Description/ devices	Zorn	Keros	Dynatest	Prima	Loadman	ELE	TFT	CSM
Plate type	Solid	Annulus	Annulus	Annulus	Solid	Solid	Annulus	Solid
Plate diameter [mm]	100, 150, 200, 300	150, 200, 300	100, 150, 200, 300	100, 200, 300	110, 130, 200, 300	300	200, 300	200, 300
Plate thickness [mm]	45, 28, 20	20	20	20	Not reported	Not reported	Not reported	Not reported
Plate mass [kg]	15 <sup>a</sup>	Not reported	Not reported	12 <sup>a</sup>	6 <sup>a</sup>	Not reported	Variable	6.8, 8.3
Drop mass [kg]	10, 15	10, 15, 20	10, 15, 20	10, 15, 20	10	10	10, 15, 20	10
Drop height [mm]	720	Variable	Variable	Variable	800	Variable	Variable	Variable
Buffer type	Steel springs	Rubber (conical)	Rubber (flat)	Rubber (conical)	Rubber	Not reported	Rubber	Urethane
Force display	No	Yes	Yes	Yes	Yes	Not reported	Yes	Yes
Transducer type	Accelerometer	Geophone	Geophone	Geophone	Accelerometer	Geophone	Geophone	Geophone
Transducer location	Plate	Ground	Ground	Ground	Plate	Plate	Ground	Plate
Impulse time [ms]	18 ±2	15-30	15-30	15-20	25-30	Not reported	15-25	15-25
Max load [kN]	7.07	15.0 <sup>b</sup>	15.0 <sup>b</sup>	15.0 <sup>b</sup>	20 <sup>b</sup>	10 <sup>b</sup>	15 <sup>b</sup>	8.8 <sup>b</sup>
Plate rigidity	Uniform	Rigid/flexible	Rigid/flexible	User defined	Rigid/flexible	User defined	User defined	User defined

<sup>a</sup> – may vary based on plate thickness, <sup>b</sup> – may vary based on drop height.

Source: Duddu & Chennarapu (2022)

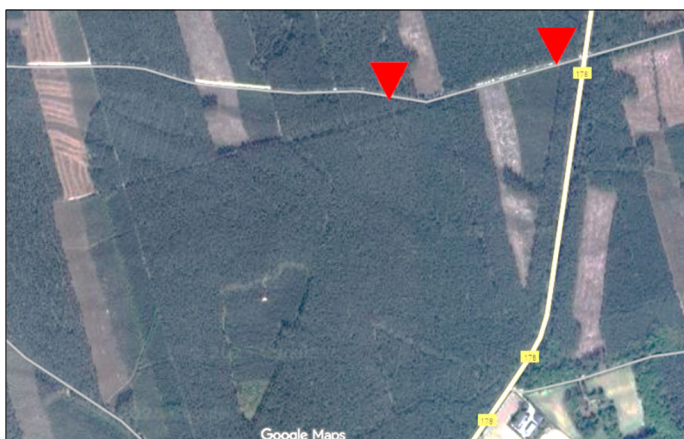
The aim of the study was to assess the consistency and metrological suitability of three German-type light falling weight deflectometers (LFDs) in evaluating the bearing capacity of a crushed-stone forest road pavement in the field. For this project, the following research questions were formulated:

1. What is the scope and nature of the variability in the dynamic deformation modulus ( $E_{vd}$ ) and the  $s/v$  index obtained using three German-type LFDs during field tests on a crushed-stone forest road surface?
2. Do the analysed LFDs demonstrate a level of repeatability sufficient to consider them metrologically equivalent in assessing the bearing capacity of a crushed-stone forest road?
3. To what extent does the use of a heavier falling mass influence the quality and reliability of the determined geotechnical parameters ( $E_{vd}$ ,  $s/v$ ) compared with the results obtained using the standard load?

## 2. Materials and Methods

### 2.1. Object of research

The field investigations were conducted on forest road No. 10, which serves as a fire access route in the Oborniki Forest District, within the Mycin and Rożnowo forest ranges (Figs. 1-2). The surveyed section is situated in forest compartments 774b, 774c, 754h, 775a, and 755j (52.703325N, 16.826298E – 52.702627N, 16.820324E).



**Fig. 1.** Location of the test road section near Voivodeship Road No. 178



**Fig. 2.** View of the test road section with a crushed-stone surface (photo: S. M. Grajewski)

The pavement structure comprises a 0/31.5 mm crushed-stone surface layer (0-5 cm) placed on a base course of 0/63.0 mm crushed aggregate (5-25 cm), underlain by a subgrade of uniform fine/medium sand (FSa/MSa) with a coefficient of uniformity  $C_U < 3.0$  and a sand equivalent  $SE > 35$  (25-250 cm). No groundwater was detected within the 250 cm soil profile (Grajewski 2019).

### 2.2. Light falling weight deflectometers

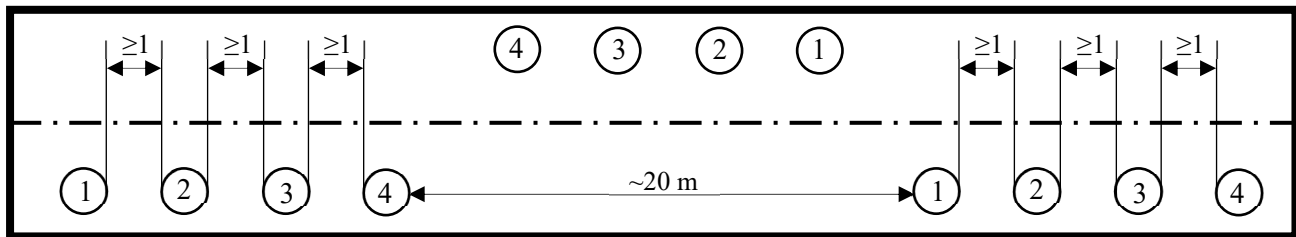
Tests were conducted using the following devices: ZFG 3000 GPS (with 10 kg and 15 kg drop weights), HMP LFG 4, and Terratest 4000 Stream. All devices held valid calibration certificates.

1. The **ZFG 3000 GPS** lightweight falling weight deflectometer, manufactured by Zorn Instruments GmbH & Co., Stendal, Germany, consists of a 20 mm thick, 300 mm diameter plate weighing 15 kg. The 10 kg drop weight generates an impact force of 7.070 kN with a tolerance of  $\pm 1\%$ , while the 15 kg drop weight produces an impact force of 10.605 kN  $\pm 1\%$ . The impact duration is 17.0 ms for the lighter drop weight and 13.0 ms for the heavier one, each with an accuracy of  $\pm 1.5$  ms. The impact is generated by a 10 kg or 15 kg weight operating with a steel spring mechanism. The device measures settlements in the range 0.3-5.0 mm with an accuracy of  $\pm 0.02$  mm and  $E_{vd}$  values of 15-70  $\text{MN}\cdot\text{m}^{-2}$  for the 10 kg drop weight and 70-105  $\text{MN}\cdot\text{m}^{-2}$  for the 15 kg drop weight.
2. The **HMP LFG 4** lightweight falling weight deflectometer, manufactured by HMP Magdeburger Prüfgerätekabau GmbH, Magdeburg, Germany, consists of a 20 mm thick, 300 mm diameter steel plate weighing 15 kg. The device generates an impact force of 7.070 kN with a tolerance of  $\pm 1\%$ . The impact duration is 17.0 ms with an accuracy of  $\pm 1.5$  ms. The impact is produced by a 10 kg drop weight working with a set of 17 disc springs. The device measures settlements in the range 0.1-2.0 mm with an accuracy of  $\pm 0.02$  mm and  $E_{vd}$  values of 15-70  $\text{MN}\cdot\text{m}^{-2}$  (with a non-standard upper measurement limit of 225  $\text{MN}\cdot\text{m}^{-2}$ ).

3. The **Terratest 4000 Stream**, manufactured by Terratest GmbH, Löwenberger Land, Germany, consists of a 20 mm thick, 300 mm diameter steel plate weighing 15 kg. The device generates an impact force of 7.070 kN with a tolerance of  $\pm 1\%$ . The impact duration is 17.0 ms with an accuracy of  $\pm 1.5$  ms. The impact is produced by a 10 kg drop weight working with a set of 17 disc springs. The device measures settlements in the range 0.1-2.0 mm with an accuracy of  $\pm 0.02$  mm and  $E_{vd}$  values of 15-70  $\text{MN}\cdot\text{m}^{-2}$  (with a non-standard upper measurement limit of 225  $\text{MN}\cdot\text{m}^{-2}$ ).

### 2.3. Field testing

Measurements were taken in both wheel tracks according to the procedures recommended by the manufacturers and the guidelines of the Road and Bridge Research Institute in Warsaw (Szpikowski et al. 2005) (Fig. 3). The parameters  $E_{vd}$  and  $s/v$  were recorded.



**Fig. 3.** Schematic layout of LFWD measurements: 1 – ZFG 3000 GPS with 10 kg falling weight, 2 – Terratest 4000 Stream, 3 – HMP LFG 4, 4 – ZFG 3000 GPS with 15 kg falling weight

### 2.4. Data analysis

All analyses were conducted using the Statistica 14 software environment (TIBCO Software Inc., San Ramon, CA, United States). The raw data underwent preliminary filtering, during which outliers and extreme values – classified as measurement errors – were removed, followed by statistical analyses (Shapiro-Wilk, Tukey HSD, Levene, Kruskal-Wallis). The choice of statistical procedure depended on whether the assumptions of normality and homogeneity of variance were met.

Outliers and extreme values were identified according to the classical Tukey rules, implemented in Statistica 14, using the automated outlier-detection procedures available in the boxplot module, separately for each measurement dataset. All threshold values and the classification of observations were based on quartiles calculated by Statistica 14 for the respective data subsets. Outliers were defined as observations that satisfied condition (2):

$$x < Q_1 - 1.5 \cdot \text{IQR} \quad \text{or} \quad x > Q_3 + 1.5 \cdot \text{IQR} \quad (2)$$

Observations satisfying condition (3) were classified as extreme values:

$$x < Q_1 - 3.0 \cdot \text{IQR} \quad \text{or} \quad x > Q_3 + 3.0 \cdot \text{IQR} \quad (3)$$

where:

$$\text{IQR} = Q_3 - Q_1.$$

Observations identified as outliers or extreme values were considered to be affected by measurement error and were excluded from further statistical analyses.

## 3. Results

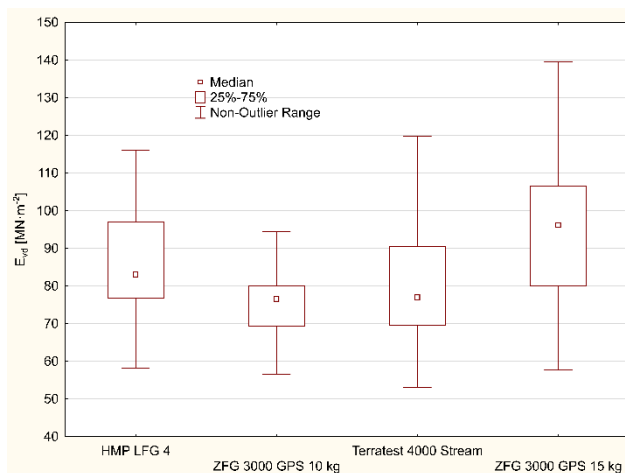
Analysis of the dynamic deformation modulus ( $E_{vd}$ ) measurements revealed apparent differences between the tested light falling weight deflectometers (LFWDs). The  $E_{vd}$  values obtained using the ZFG 3000 GPS 10 kg fell within a relatively narrow range and showed the lowest variability ( $\text{CV} = 11.2\%$ ), indicating the highest measurement repeatability (**Table 2, Fig. 4**). In contrast, the HMP LFG 4 recorded a much wider spread of values and the highest coefficient of variation ( $\text{CV} = 23.7\%$ ), indicating the greatest dispersion among all devices. The Terratest 4000 Stream produced  $E_{vd}$  values with moderate variability ( $\text{CV} = 17.6\%$ ), positioned between the results from the ZFG 10 kg and the HMP. The ZFG 3000 GPS 15 kg was characterised by the highest  $E_{vd}$  median, the broadest overall range, and moderate variability ( $\text{CV} = 20.6\%$ ). Among the analysed LFWDs, the ZFG 3000 GPS 15 kg captured the highest apparent subgrade stiffness, whereas the most consistent  $E_{vd}$  measurements were obtained using the ZFG 3000 GPS 10 kg. However, the dataset from the ZFG 3000 GPS 10 kg required the removal of the largest number of outliers.

The  $s/v$  index also showed notable differences among the devices (**Table 2, Fig. 5**). The highest measurement uniformity was observed for the ZFG 3000 GPS 10 kg and ZFG 3000 GPS 15 kg ( $CV = 6.4\%$  for both), with relatively narrow value ranges (2.08-2.71 ms and 2.03-2.63 ms, respectively). The HMP LFG 4 exhibited the lowest  $s/v$  variability among all devices ( $CV = 5.2\%$ ). However, its value distribution displayed a different internal structure compared with the other plates, particularly when contrasted with the Terratest 4000 Stream, which demonstrated the highest coefficient of variation for  $s/v$  (6.9%) and the widest spread of values (1.83-2.37 ms). The  $s/v$  results therefore indicate that the closest similarity occurs between the ZFG 10 kg and ZFG 15 kg models, whereas the greatest divergence is observed between the HMP and the Terratest.

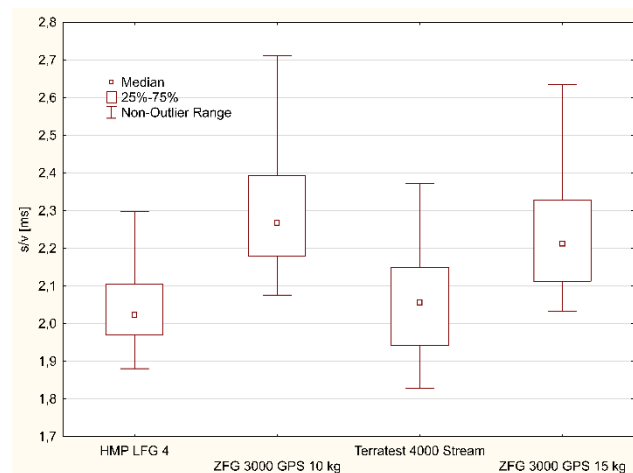
**Table 2.** Basic descriptive statistics for datasets obtained using different light falling weight deflectometers (LFGD) for the bearing-capacity parameters ( $E_{vd}$ ,  $s/v$ ) of the crushed-stone forest road pavement

Cecha	Typ LFGD	n	N	$x_{min}$	$x_{max}$	M	$\bar{x}$	SD	SE	CV
$E_{vd}$	ZFG 3000 GPS 10 kg	41	31	56.53	94.54	76.53	74.97	8.41	1.51	11.2
	HMP LFG 4	41	41	49.23	148.03	77.85	82.77	19.65	3.07	23.7
	Terratest 4000 Stream	41	40	53.10	119.70	76.95	80.10	14.10	2.23	17.6
	ZFG 3000 GPS 15 kg	39	39	57.69	139.46	96.15	94.79	19.53	3.13	20.6
$s/v$	ZFG 3000 GPS 10 kg	41	40	2.076	2.712	2.268	2.294	0.15	0.02	6.4
	HMP LFG 4	41	39	1.881	2.297	2.023	2.042	0.11	0.02	5.2
	Terratest 4000 Stream	41	39	1.829	2.372	2.056	2.067	0.14	0.02	6.9
	ZFG 3000 GPS 15 kg	39	37	2.033	2.634	2.212	2.235	0.14	0.02	6.4

Explanatory notes: n – initial sample size, N – sample size after removal of extreme and outlying values,  $x_{min}$  – minimum value,  $x_{max}$  – maximum value; M – median,  $\bar{x}$  – mean value, SD – standard deviation, SE – standard error, CV – coefficient of variation



**Fig. 4.** Statistical characteristics of the dynamic deformation modulus ( $E_{vd}$ ) values obtained using the tested lightweight falling weight deflectometers (LFGDs)



**Fig. 5.** Statistical characteristics of the  $s/v$  index values obtained using the tested lightweight falling weight deflectometers (LFGDs)

The statistical analyses confirmed the presence of clear differences between devices. Tukey's HSD test for  $E_{vd}$  revealed significant differences between ZFG 10 kg and HMP, between ZFG 15 kg and ZFG 10 kg, and between ZFG 15 kg and the Terratest, indicating that discrepancies between these device pairs are not incidental (**Table 3**). The Kruskal-Wallis test for  $s/v$  demonstrated significant differences across all key device pairs, particularly between ZFG 10 kg and HMP, and between ZFG 15 kg and the Terratest, confirming the distinct nature of the recorded dynamic responses (**Table 4**).

The ZFG 3000 GPS 10 kg proved to be the device with the highest stability and lowest variability in  $E_{vd}$  measurements, while the ZFG 3000 GPS 15 kg achieved the highest deformation modulus values and similarly uniform  $s/v$  results. The HMP LFG 4 displayed the most significant variability in  $E_{vd}$  but the lowest variability in  $s/v$ , resulting in an internally contrasting performance profile. The Terratest 4000 Stream occupied an intermediate position between the ZFG and HMP devices in terms of  $E_{vd}$ , but for  $s/v$  it exhibited the highest variability and the broadest range of values. The greatest similarity between devices was observed for the ZFG 10 kg

and ZFG 15 kg models, whereas the most pronounced differences occurred between the HMP LFG 4 and the Terratest 4000 Stream. Overall, the results clearly show that all devices recorded distinct and statistically significant subgrade responses, which must be considered when comparing their outputs and interpreting field measurements.

**Table 3.** Results of the parametric Tukey HSD test for unequal sample sizes evaluating the significance of differences between dynamic deformation modulus ( $E_{vd}$ ) values obtained using various lightweight falling weight deflectometers (MSE = 318.28,  $df = 158$ )

LFWD	HMP LFG 4	ZFG 3000 GPS 10 kg	Terratest 4000 Stream	ZFG 3000 GPS 15 kg
HMP LFG 4	–	<b>0.0230</b>	0.3051	0.0569
ZFG 3000 GPS 10 kg	<b>0.0230</b>	–	0.5522	<b>0.0000</b>
Terratest 4000 Stream	0.3051	0.5522	–	<b>0.0001</b>
ZFG 3000 GPS 15 kg	0.0569	<b>0.0000</b>	<b>0.0001</b>	–

**Table 4.** Results of the non-parametric Kruskal-Wallis test evaluating the significance of differences between  $s/v$  values obtained using various lightweight falling weight deflectometers ( $H(3) = 66.36535$ ,  $N = 155$ ,  $p = 0.0000$ )

LFWD	HMP LFG 4	ZFG 3000 GPS 10 kg	Terratest 4000 Stream	ZFG 3000 GPS 15 kg
HMP LFG 4	–	<b>0.0000</b>	1.0000	<b>0.0000</b>
ZFG 3000 GPS 10 kg	<b>0.0000</b>	–	<b>0.0000</b>	0.9895
Terratest 4000 Stream	1.0000	<b>0.0000</b>	–	<b>0.0001</b>
ZFG 3000 GPS 15 kg	<b>0.0000</b>	0.9895	<b>0.0001</b>	–

#### 4. Discussion

The variability of measurement results obtained using light falling weight deflectometers (LFWD) is widely reported in the literature. Fleming et al. (2007) demonstrated that construction-related differences – including sensor type, signal acquisition method, and plate geometry – can lead to substantial discrepancies in recorded deflections and calculated  $E_{vd}$  values. The results presented in this study are consistent with these findings, as the ZFG 3000 GPS, HMP LFG 4, and Terratest 4000 Stream devices produced datasets with clearly distinct statistical structures for both  $E_{vd}$  and  $s/v$ , despite uniform field conditions.

Further confirmation of the naturally high variability of  $E_{vd}$  measurements is provided by Trzciński (2022), who, while examining eight road sections with diverse structural configurations, recorded wide ranges of  $E_{vd}$  values in the left and right wheel paths, particularly on sand-gravel pavements placed over wooden substructures. The author did not remove extreme values, allowing the full amplitude of field variability to be captured, and the resulting ranges were comparable to or even wider than those observed in the present study, despite more uniform testing conditions. These findings highlight that the variability of recorded  $E_{vd}$  results from both the properties of the tested medium and the operational characteristics of the LFWD device itself.

Regarding impulse loading energy, the findings of Duddu and Chennarapu (2022) are also confirmed in the present study. The higher impulse energy of the ZFG 3000 GPS 15 kg resulted in higher mean and median  $E_{vd}$  values compared with the 10 kg variant. However, similar to the observations of Trzciński (2022), the increase in  $E_{vd}$  level did not reduce the amplitude of the results, indicating that impulse energy influences the magnitude of the modulus rather than the stability of the measurements.

The lack of standardisation among manufacturers is identified as a major source of systematic equipment bias (Shin et al. 2024). The results of the present study fully confirm this: despite measurements being taken at the same field locations, the devices recorded structurally different distributions of both  $E_{vd}$  and  $s/v$ . Particularly strong contrasts were noted between the HMP LFG 4 and Terratest 4000 Stream, which exhibited the highest and intermediate variability for  $E_{vd}$ , respectively, whereas for  $s/v$  the relationship was reversed – the HMP showed the lowest variability and the Terratest the highest. This inverse pattern of signal stability confirms significant construction-related differences and distinct characteristics of the recorded load-deflection response. In this context, the results of Trzciński (2022) provide essential comparative background, showing that wide spreads in  $E_{vd}$  may arise from both structural heterogeneity of road layers and, as demonstrated in the present study, from constructional differences between LFWD devices.

The results obtained are also partially consistent with the observations of Grasmick et al. (2015), who indicated that the signal acquisition method and sensor type affect the shape of the deflection-time curve. In the present study, the Terratest 4000 Stream recorded more variable waveforms with local fluctuations, which resulted in the highest spread of  $s/v$  parameters. At the same time, it was shown that even devices manufactured by the same company – the ZFG 3000 GPS 10 kg and 15 kg – produce systematically different  $E_{vd}$  values despite identical subgrade conditions, which had not been clearly documented previously.

Absolute differences in  $E_{vd}$  values may appear small from a practical perspective; however, their significance increases when  $E_{vd}$  is used to predict primary ( $E_{v1}$ ) and secondary ( $E_{v2}$ ) deformation moduli obtained from static plate load tests (PLT). Regardless of the complexity of applied regression models, even minor differences in  $E_{vd}$  may intensify discrepancies in computed results, leading to substantial differences in bearing capacity assessment (Grajewski 2022a, 2023, Pawłowski et al. 2024). Similarly, seemingly minor variations in  $s/v$  – though within the compaction quality limits specified by manufacturers (e.g.,  $< 3.5$  ms according to Zorn 2014) – may distort the estimation of  $E_{v1}$  and  $E_{v2}$  and lead to misinterpretations (Sulewska & Bartnik 2017).

The results of the study clearly confirm that LFWD devices differing in construction, drop weight mass, and signal acquisition method produce statistically different ground responses, even under identical field conditions. The data indicate that the greatest similarity in recorded characteristics was between the ZFG 10 kg and ZFG 15 kg devices, while the largest differences were observed between the HMP LFG 4 and the Terratest, for both  $E_{vd}$  and  $s/v$ . These findings are consistent with previous literature and extend it in several areas, particularly regarding the influence of constructional differences between devices from the same manufacturer. At the same time, they challenge the commonly assumed complete interchangeability of LFWD devices of different types and brands, emphasising the need to use homogeneous equipment in comparative studies and field analyses.

## 5. Conclusion

The tested German-type light falling weight deflectometers (LFWDs) exhibited substantial variation in the values of the dynamic deformation modulus ( $E_{vd}$ ) and the  $s/v$  index. These differences affected both the mean levels and measurement variability, indicating a strong influence of device construction and technical parameters on the recorded mechanical-dynamic response of the crushed-stone forest road surface. The distinct nature of the recorded data was evident even under identical field conditions, confirming the lack of full comparability between the LFWD designs.

Statistical analyses (unequal N Tukey HSD, Kruskal-Wallis test) showed that the examined devices did not produce interchangeable results. Significant differences were found between the distributions of  $E_{vd}$  and  $s/v$ , indicating that the tested LFWDs cannot be considered metrically equivalent without prior calibration or standardisation of measurement procedures. Consequently, direct comparison of results from different LFWD units may lead to erroneous diagnostic conclusions. The divergence in statistical characteristics between devices, particularly between the HMP LFG 4 and the Terratest 4000 Stream, further emphasises the need for caution when interpreting results obtained using different plates. This is especially important when  $E_{vd}$  or  $s/v$  values are used as input data for regression models or bearing-capacity assessment procedures.

The use of a heavier falling weight increased the consistency and reliability of the results, especially for the dynamic deformation modulus ( $E_{vd}$ ). The higher impact energy enhanced the sensitivity of the measurement to the structural properties of the crushed-stone layer, while reducing the influence of local effects and lowering the relative variability of the results. However, the findings showed that a heavier weight does not automatically ensure lower variability for all parameters, particularly  $s/v$ , which indicates a more complex relationship between impulse energy and the stability of the recorded signal. This implies that the selection of weight mass should be adjusted not only to the stiffness of the subgrade but also to the intended interpretative use of LFWD parameters.

The results highlight the need for further standardisation of LFWD measurement procedures and the development of device-specific correction coefficients, particularly for inter-device comparisons or the use of results for design purposes. Future research should include analyses of long-term repeatability, the influence of complex multilayer systems, and calibration methods enabling harmonisation of results between different plate types. It also appears justified to develop recommendations for selecting LFWD devices for field testing depending on subgrade stiffness and the expected ranges of  $E_{vd}$  and  $s/v$  values. Additionally, consideration should be given to establishing an expanded, unified national standard for LFWD testing, which could significantly improve result comparability and facilitate its interpretation in engineering practice.

## Funding

The publication was financed by the Polish Minister of Science and Higher Education as part of the Strategy of the Poznan University of Life Sciences for 2024-2026 in the field of improving scientific research and development work in priority research areas.

## Acknowledgements

I would like to thank Eng. Tomasz Bzdyra for his valuable assistance with research logistics and field data collection. Special thanks are also extended to two units of the State Forests – National Forest Holding: Oborniki Forest District and Jawor Forest District, as well as to Merazet Inc. in Poznań for selflessly providing the testing equipment.

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